

TB 138A

TECHNICAL BULLETIN

INFORMATION ONLY

For the Attention of : Installers, Trade Customers, Testers, Training Dept.

Date : 4th February 2013

Product : Midilift

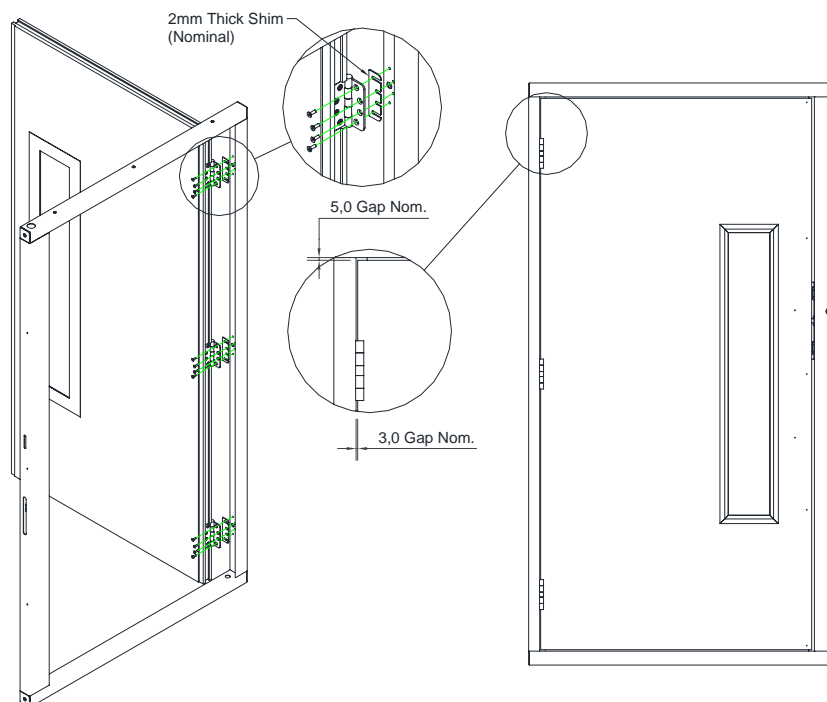
Subject : Shims added to fire door mounting arrangement (Revision A).

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When mounting a fire door, a shim is now required between the hinge and the metal door frame. The shim has been introduced to ensure the fixing doesn't bottom out on the frame before properly securing the hinge to the frame and is a result of changes to the hinge.

Two thicknesses of shim will be included in the kit box. The 2mm should be used for mounting the fire door as shown, however a 1.2mm shim is included to allow slight adjustment when required. A nominal 3mm gap should be maintained on the hinge side as shown with a 5mm gap at the top and bottom of the door.





Note: This will appear on lifts manufactured from 21/01/13 with the following exceptions.

Exceptions.

A number of lifts manufactured following this date will still employ the 'old' hinge. In these instances, shims should not be fitted between the hinge and the frame as this could result in binding on the leading edge of the door.

The hinges can be identified as follows:

New Hinge - Shims required	Old Hinge - Shims <u>not</u> required
	
<p> Brand: Eclipse Plate Thickness: 3mm Pin Diameter: 14mm </p>	<p> Brand: Phoenix Plate Thickness: 2.5mm Pin Diameter: 12mm </p>